

CLARK

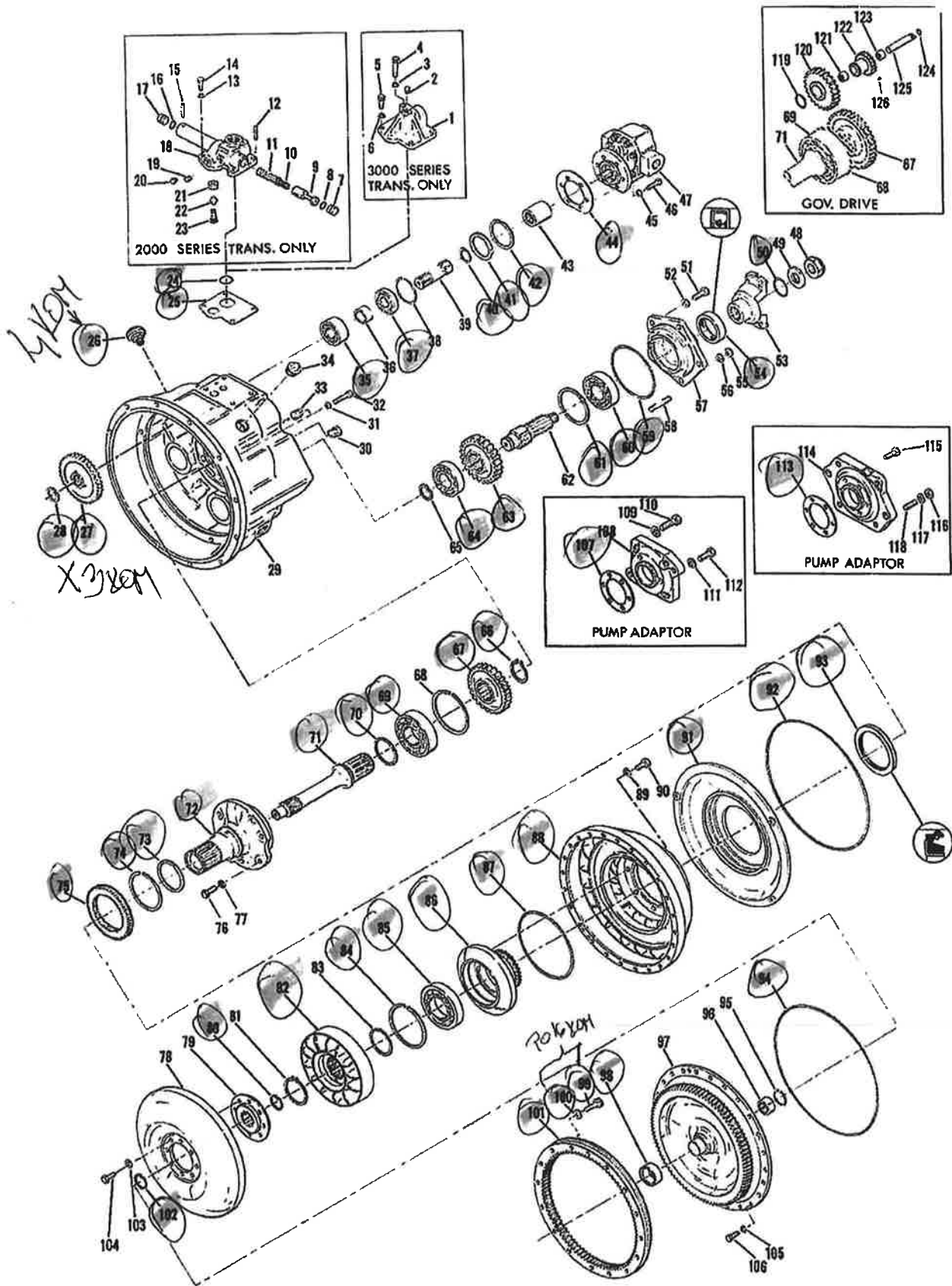


Figure A

C-270 CONVERTER WITH OFFSET OUTPUT

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
1	Inlet Cover (3000 Trans. only).....	1	64	Output Shaft Front Bearing	1
2	Inlet Cover Plug (3000 Trans. only).....	1	65	Bearing Snap Ring.....	1
3	Cover Bolt Lockwasher (3000 Trans. only).....	1	66	Output Gear Snap Ring	1
4	Cover Bolt—Long (3000 Trans. only).....	1	67	Turbine Shaft Gear	1
5	Cover Bolt—Short (3000 Trans. only).....	3	68	Turbine Shaft Snap Ring	1
6	Cover Bolt Lockwasher (3000 Trans. only).....	3	69	Turbine Shaft Bearing	1
7	Valve Stop	1	70	Turbine Shaft Piston Ring	1
8	Valve Stop "O" Ring.....	1	71	Turbine Shaft	1
9	Valve Piston.....	1	72	Stator Support & Sleeve Assembly.....	1
10	Valve Spring — Inner.....	1	73	Stator Support Piston Ring.....	1
11	Valve Spring — Outer	1	74	Impeller Hub Gear Snap Ring.....	1
12	Valve Stop Roll Pin.....	1	75	Impeller Hub Gear	1
13	Regulator Valve to Housing Screw Lockwasher....	4	76	Stator Support Screw	6
14	Regulator Valve to Housing Screw.....	4	77	Stator Support Screw Lockwasher.....	6
15	Valve Stop Roll Pin.....	1	78	Turbine	1
16	Valve Stop "O" Ring.....	1	79	Turbine Hub	1
17	Valve Stop.....	1	80	Turbine Shaft Snap Ring.....	1
18	Regulating Valve Assembly.....	1	81	Reaction Member Snap Ring	1
19	Valve Housing Pipe Plug.....	1	82	Reaction Member	1
20	Valve Housing Pipe Plug.....	1	83	Reaction Member Spacer.....	1
21	Safety Valve Seat	1	84	Impeller Bearing Snap Ring.....	1
22	Safety Valve Plunger	1	85	Impeller Hub Bearing.....	1
23	Safety Valve Spring	1	86	Impeller Hub	1
24	Regulator Valve to Housing "O" Ring.....	1	87	Impeller Hub "O" Ring	1
25	Regulator Valve to Housing Gasket	1	88	Impeller	1
26	Air Breather Check Valve Assembly.....	1	89	Hub to Impeller Screw Washer	8
27	Pump Drive Gear.....	3	90	Hub to Impeller Screw	8
28	Pump Drive Gear Snap Ring.....	3	91	Oil Baffle	1
29	Converter Housing.....	1	92	Oil Baffle "O" Ring.....	1
30	Converter Housing Pipe Plug.....	1	93	Oil Baffle Oil Seal	1
31	Oil Baffle Screw Lockwasher.....	3	94	Impeller to Cover "O" Ring.....	1
32	Oil Baffle Screw	3	95	Impeller Cover Bearing Snap Ring	1
33	Converter Housing Pipe Plug.....	1	96	Impeller Cover Bearing	1
34	Converter Housing Pipe Plug.....	2	97	Impeller Cover	1
35	Pump Drive Shaft Bearing	3	98	Impeller Cover Sleeve	1
36	Pump Drive Shaft Spacer	3	99	Ring Gear Screw.....	16
37	Pump Drive Shaft Bearing	3	100	Plain Washer	16
38	Bearing Locating Ring.....	3	101	Flywheel Ring Gear.....	1
39	Pump Drive Shaft	3	102	Turbine Shaft Snap Ring.....	1
40	Pump Drive Shaft Snap Ring.....	3	103	Turbine Hub Screw Lockwasher	8
41	Pump Shaft Washer	3	104	Turbine Hub Screw	8
42	Pump Shaft Snap Ring.....	3	105	Impeller to Cover Screw Lockwasher	24
43	Charging Pump Sleeve.....	1	106	Impeller to Cover Screw	24
44	Pump Gasket.....	1	107	Pump Adaptor Gasket	1
45	Pump Mounting Screw Lockwasher	3	108	Pump Adaptor	1
46	Pump Mounting Screw	3	109	Pump Adaptor Screw Lockwasher	4
47	Converter Charging Pump.....	1	110	Pump Adaptor Screw	4
48	Output Shaft Nut	1	111	Pump Adaptor Screw Lockwasher	4
49	Output Shaft Washer.....	1	112	Pump Adaptor Screw	4
50	Output Shaft "O" Ring	1	113	Pump Adaptor Gasket.....	1
51	Bearing Retainer Screw	3	114	Pump Adaptor	1
52	Bearing Retainer Screw Lockwasher	3	115	Pump Adaptor Screw	6
53	Companion Flange.....	1	116	Pump Adaptor Stud Nut	4
54	Bearing Retainer Oil Seal.....	1	117	Pump Adaptor Stud Lockwasher	4
55	Bearing Retainer Stud Nut.....	2	118	Pump Adaptor Stud	4
56	Bearing Retainer Stud Lockwasher.....	2	119	Idler Shaft Snap Ring	1
57	Bearing Retainer	1	120	Idler Shaft Drive Gear	1
58	Output Shaft Bearing Retainer Stud.....	2	121	Idler Shaft Bearing	1
59	Bearing Retainer "O" Ring.....	2	122	Governor Drive Gear.....	1
60	Output Shaft Rear Bearing	1	123	Idler Shaft Bearing	1
61	Output Shaft Bearing Snap Ring.....	1	124	Idler Shaft "O" Ring	1
62	Output Shaft	1	125	Idler Shaft	1
63	Output Shaft Gear	1	126	Idler Shaft Key	1

CLARK-N

CLARK MFG. UNDER LICENSE
CLARK EQUIPMENT COMPANY
BY
BRUGGE - BELGIUM

MODEL

SERIAL

0273.5
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